

PRODUCT DESCRIPTION

The **BF PUFF METALLIC** series consists of heat transfer vinyls with a metallic finish and a special “popping” effect that activates during the heat press process, tripling its original thickness **up to 500 microns**.


This series is ideal to add some eye-catching and three-dimensional details on cotton, synthetic, mixed and elastic fabrics.

APPLICATION TECHNIQUES

- Knockout (*do not overlap the liner of one color of BF PUFF with another*)
- Layering on other series

APPLICATION STEPS

- Cut - 45° blade
- Weed excess material
- Turn on your heat press - heat to 140°C/285°F
- Pressure setting - high
- Place your graphic on the garment
- Make sure the surface is even and there are no obstacles such as zippers, buttons or collars
- **1st press:** 140°C for 5 seconds
- Wait 8/10 seconds
- Remove the liner - cold
- **2nd press:** 140°C for 15 seconds covering the film with a teflon sheet

 For optimal results, the BF PUFF series requires the use of **high and even pressure**.

Application on Nylon and stiff fabrics is not recommended, as they do not guarantee an optimal “puff” effect.

Due to the different chemical composition of each color, **the final effect may slightly vary** depending on the fabric used, the pressure, and the temperature of the heatpress.

WASH RESISTANCE

First wash after application	wait 12 hours
Wash insideout	
Max wash temperature	30°C - 85°F
Dry clean	✗
Dryer	✗

SAFETY NOTICE

The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information abovementioned in this page. Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications.

SIZES

H 50 cm

L 25 mt / 10 mt / 5 mt / 1 mt

TECHNICAL DATA



Film: PU/polyurethane



Thickness: 150μ (±5%)



Liner: adhesive PET



Finish: metallic



Textile: cotton, synthetic, mixed and elastic

PLOTTER SETTING



Cut settings: mirror



Blade: 45°



Minimum cut: 0,5 cm

APPLICATION IN 2 STEPS



Temperature: 140°C - 285°F



Pressure: high - 5 bar - 72 PSI



1st press: 5"



Wait 8/10 seconds
Remove the liner: cold



2nd press: 15" covered with teflon sheet

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BF PUFF METALLIC

COLOR GUIDE



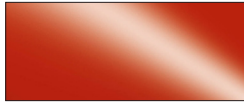
- "Popping" effect
- Triples its thickness during the heat press process
- Metallic finish



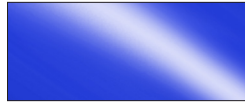
BF UMET792A
GOLD METALLIC PUFF



BF UMET796A
SILVER METALLIC PUFF



BF UMET730A
RED METALLIC PUFF



BF UMET740A
BLUE METALLIC PUFF

